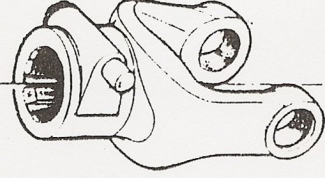
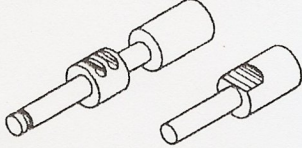
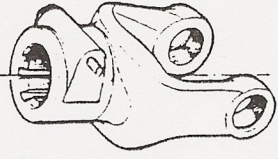
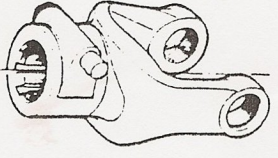
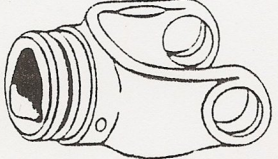
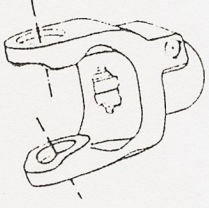
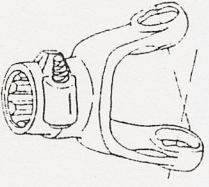
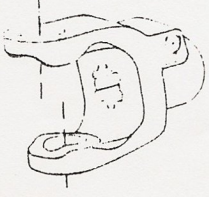
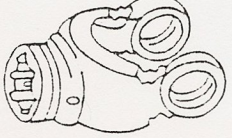
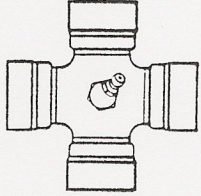
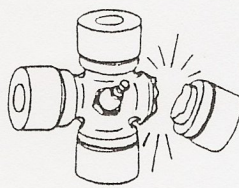
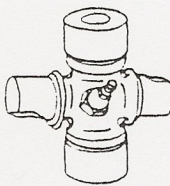





	AVOIDABLE DAMAGES	POSSIBLE CAUSES	CORRECTIVE ACTIONS
Quick-disconnect yoke 	<ul style="list-style-type: none"> -Quick-disconnect pin tight or completely seized. -Quick-disconnect pin damaged (broken or bent). -Quick-disconnect pin damaged in the locking portion. 	<ul style="list-style-type: none"> -Quick-disconnect pin dirty (insufficient maintenance). -Quick-disconnect pin defective (forced engagement, incorrect handling). -Excessive shaft length. -Axial loads too high. 	<ul style="list-style-type: none"> -Clean, oil and follow service instructions. -Replace quick-disconnect pin. -Shorten shaft length (cut both telescopic tubes as well as shields and remove burrs). -Replace quick-disconnect pin. -Clean and grease telescopic tubes, and replace both tubes, if necessary. -Replace quick-disconnect pin.

Note: Quick-disconnect pins must be cleaned and greased every 16 working hours.

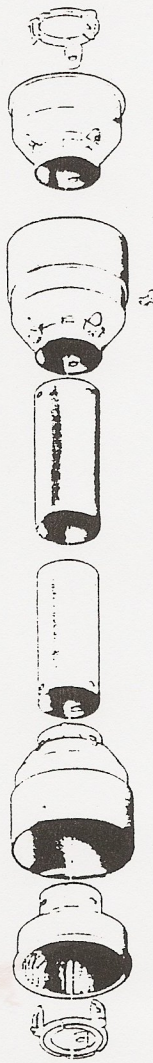
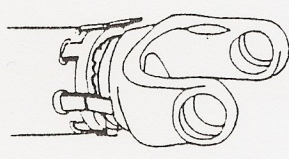
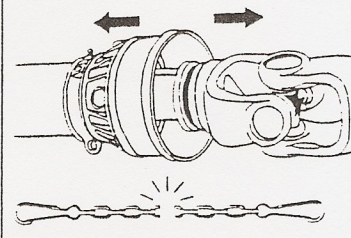
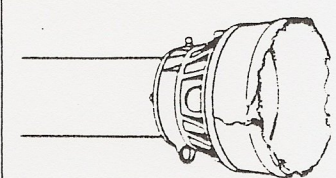
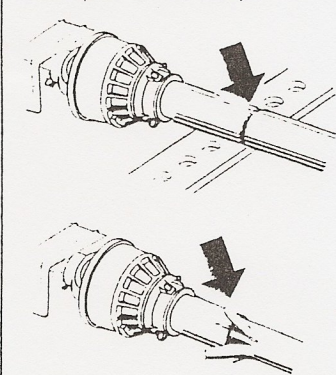
	AVOIDABLE DAMAGES	POSSIBLE CAUSES	CORRECTIVE ACTIONS
Yoke   	<ul style="list-style-type: none"> -Yoke ears deformation.  	<ul style="list-style-type: none"> -Excessive shaft length. -Axial loads too high. -Excessive working angle and torque. 	<ul style="list-style-type: none"> -Shorten shaft length (cut both telescopic tubes as well as shields and remove burrs). -Replace defective yokes. -Clean and grease telescopic tubes, and replace both tubes, if necessary. -Replace defective yokes. -Verify compatibility between shaft and working conditions (torque vs angle). -Disengage tractor P.T.O. during cornering or when lifting or lowering the implement. -Change to a larger P.T.O. size. -Replace defective yokes.
	<ul style="list-style-type: none"> -Yoke ears distorted. 	<ul style="list-style-type: none"> -Overload caused by high starting and peak torques. 	<ul style="list-style-type: none"> -Engage P.T.O. more carefully. -Use appropriate safety device. -Replace defective yokes.
	<ul style="list-style-type: none"> -Yoke ears worn or pounded. 	<ul style="list-style-type: none"> -Excessive working angle. 	<ul style="list-style-type: none"> -Avoid excessive working angle. -Disengage tractor P.T.O. during cornering. -Replace defective yokes.

	AVOIDABLE DAMAGES	POSSIBLE CAUSES	CORRECTIVE ACTIONS
Cross kit 	-Cross arms broken. 	-Extreme torque peak or shock load. -Axial loads too high.	-Use appropriate safety device. -Change to a larger P.T.O. size. -Shorten P.T.O. shaft. -Replace defective cross bearings.
	-Bearing caps turning in their cross journal. -Overheated bearing caps.	-Excessive continuous torque and/or excessive working angle. -Inadequate greasing.	-Verify compatibility between shaft and working conditions. -Carefully follow greasing instructions. -Replace defective cross bearings.
	-Accelerated wear of cross kit. 	-Excessive continuous torque and/or excessive working angle. -Inadequate greasing.	-Verify compatibility between shaft and working conditions. -Carefully follow greasing instructions. -Replace defective cross bearings.

Note: Cross bearings must be greased every 8 working hours.

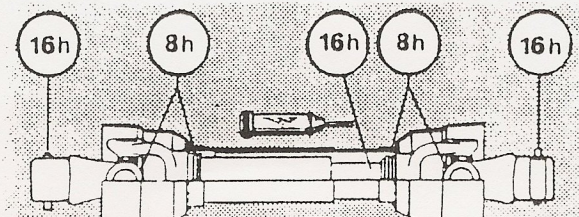
	AVOIDABLE DAMAGES	POSSIBLE CAUSES	CORRECTIVE ACTIONS
Telescopic tube 	-Telescopic tubes failure or twisting. 	-Extreme torque peak or shock load. -Short tube engagement.	-Use appropriate safety device. -Change to a larger P.T.O. size. -Replace the P.T.O. drive shaft with one having adequate length. -Replace defective tubes.
	-Accelerated wear of telescopic tubes. 	-Extreme load when sliding. -Short tube engagement. -Inadequate greasing. -Contaminants (sand, etc.).	-Change to a P.T.O. drive shaft with rilsan coated inner tube. -Replace the P.T.O. drive shaft with one having adequate length. -Carefully follow greasing instructions. -Replace defective tubes.

Note: Telescopic tubes must be cleaned and greased every 16 working hours.

	AVOIDABLE DAMAGES	POSSIBLE CAUSES	CORRECTIVE ACTIONS
<p>Shield</p> 	<p>-Excessive wear of shield bearings.</p> 	<p>-Insufficient lubrication.</p> <p>-Incorrect chain mounting.</p> <p>-Shield interfering with implement.</p>	<p>-Follow lubrication instructions.</p> <p>-Mount chain to allow maximum angularity.</p> <p>-Avoid contact of the shields with fixed parts of the machine or tractor.</p> <p>-Replace shield bearings.</p>
	<p>-Chain moving or failure.</p> 	<p>-Shield interfering with implement.</p> <p>-Incorrect chain mounting.</p>	<p>-Avoid contact of the shields with fixed parts of the machine or tractor.</p> <p>-Mount chain to allow maximum angularity.</p> <p>-Replace defective parts.</p>
	<p>-Guard cone damaged.</p> 	<p>-Guard cone in contact with components on the tractor and/or implement.</p> <p>-Excessive angularity.</p>	<p>-Eliminate interference between guard cones and any part on the tractor and/or implement.</p> <p>-Avoid excessive angle during cornering or when lifting or lowering the implement.</p> <p>-Replace damaged guard cones.</p>
	<p>-Guard tubes damaged (deformed and split at one side).</p> 	<p>-Guards in contact with components on the tractor and/or implement.</p> <p>-Guard tubes overlap too short or no overlap at all with extended P.T.O. drive shaft.</p>	<p>-Eliminate interference between guard cones and any part on the tractor and/or implement.</p> <p>-Replace damaged tubes.</p> <p>-Adjust guard tubes length with longer tubes.</p>

Note: Shield bearings must be greased every 8 working hours.

For any additional details (capacity, angle, length), please refer to catalogue.



Sold by: